

# IMPORTANT INITIAL & ONGOING MAINTENANCE

**\*\*In addition to Operators Manual Recommendations\*\***

It is crucial to retighten certain nuts and bolts on the spreader (as pictured below) at the following intervals:

- 1) After 5-8 hours use
- 2) After 50 hours use
- 3) Then after each 100 hours of use

*Torque settings:*

All M8 bolts = 47Nm (Red arrows)

All M10 bolts = 80Nm (Yellow arrows)

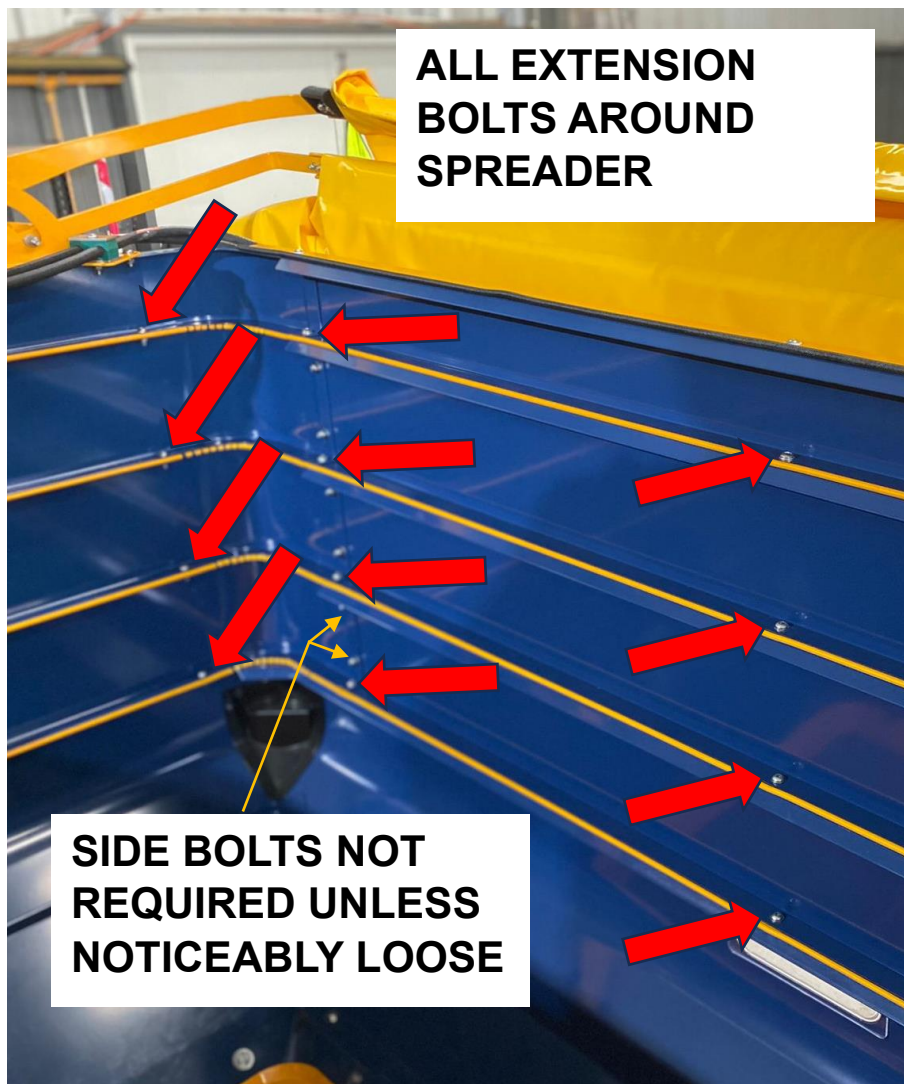


## Tools Required:

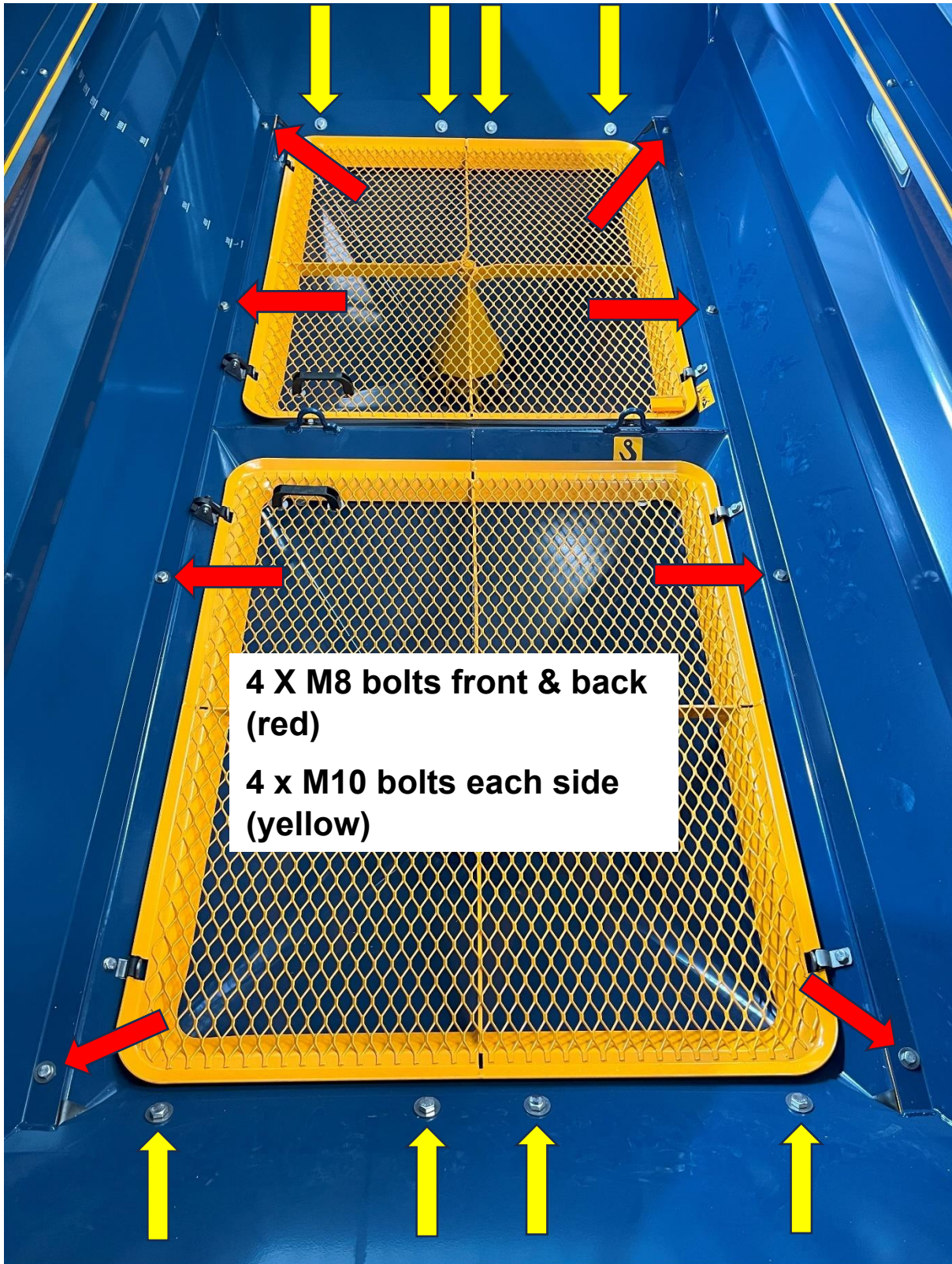
- 1 x 5mm Allen Key
- 2 x 13mm spanner/socket
- 2 x 17mm spanner/socket
- 2 people for hopper bolts

Please see below the bolts to retighten:

- 1) All extension bolts as below:



2) All bolts in base of Hopper as below (will require two people):



3) Please refer to Operators Manual for all other recommended maintenance.